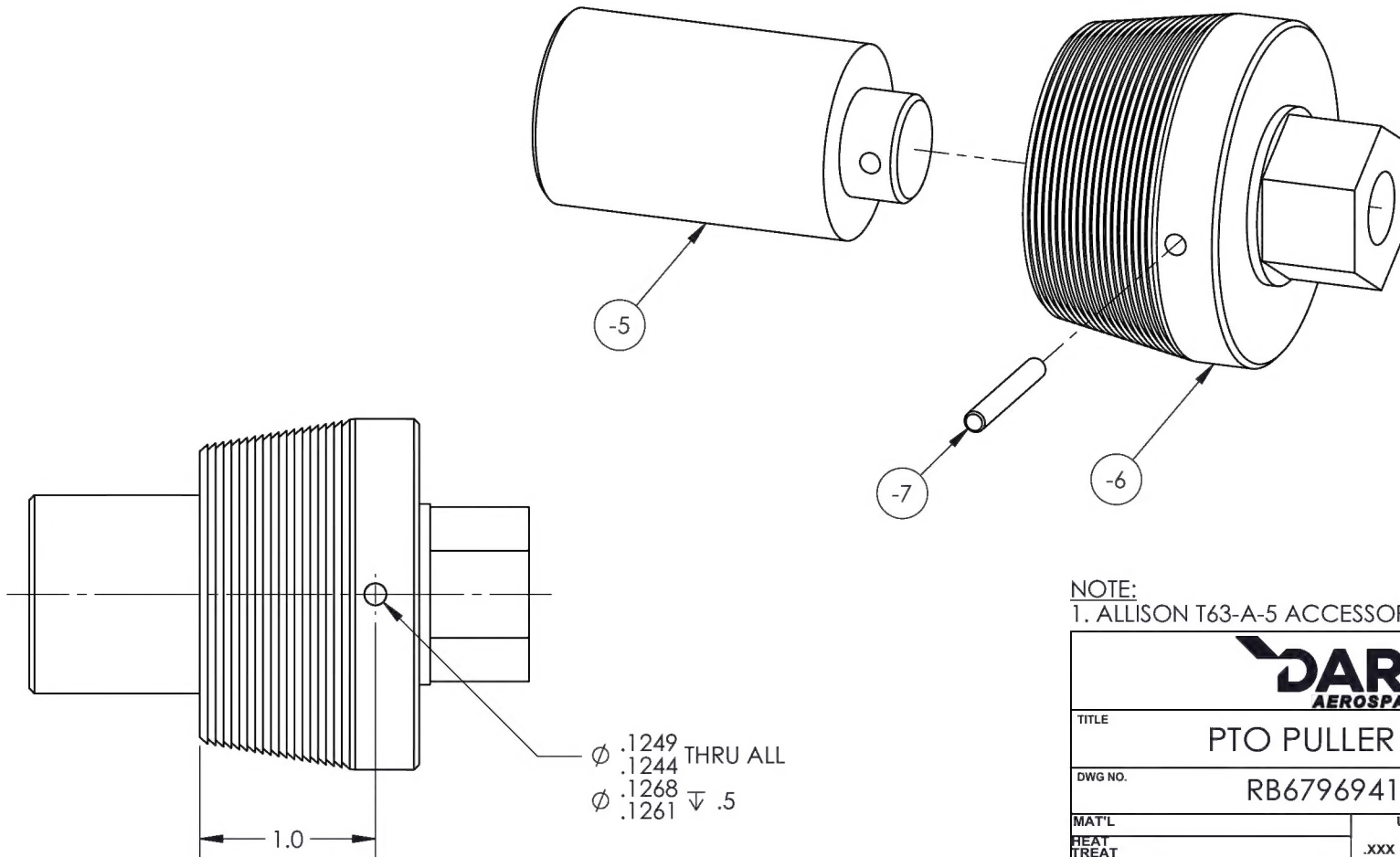


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
F		MADE INDIVIDUAL TOOL DWG. FROM KIT PER E.B.	7/15/2011	RJC	RW
G		ADDED -6 REF DIM .885 PER G.E., ADDED MISSING Ø1.031 DIM.	10/25/2011	RJC	RW
1		-6 ADDED .035 X 45° CHAMFER, CH'D DEPTH WAS .341 IS .346 +.010 -.000.	10/23/2013	RJC	GE
2	16-0014	UPDATED TO NEW STANDARDS. ADDED Ø.1244-.1249 Ø.1261-.1268 ▽.5 HOLE TO ASSY. DELETED ENGRAVE NOTE FROM ASSY. -5 DELETED Ø.1245-.1250 HOLE. -6 DELETED Ø.1252-.1257 HOLE. DELETED .188 DIM. ADDED ENGRAVE NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	2/3/2016	DPD	JAG



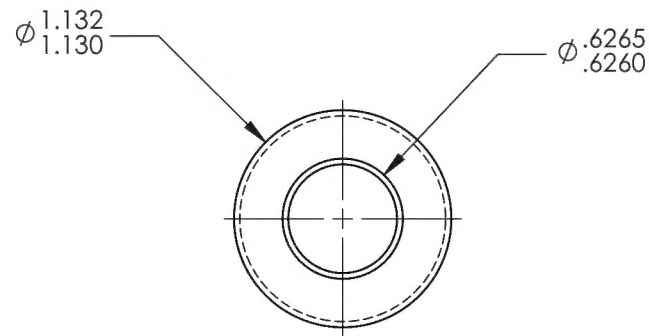
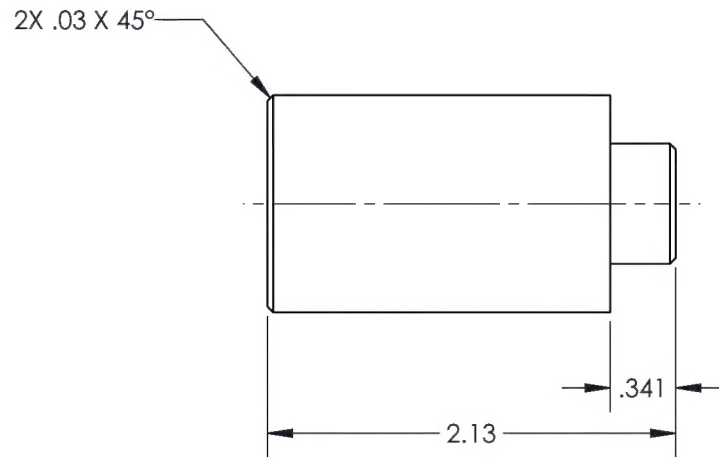
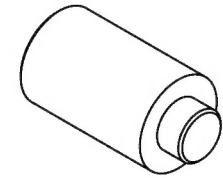
NOTE:
1. ALLISON T63-A-5 ACCESSORY GEARBOX.

DART AEROSPACE	
TITLE PTO PULLER ASSY.	
DWG NO. RB6796941-202	REV 2
MAT'L HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ±.5° .X ± .1 SURFACES = 125° ✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: COLE	USED ON MODEL
CHECKED: CLOUGH	SEE NOTE 1
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:1	DATE 7/17/2000
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-5	1	PLUG	STRESSPROOF		2
			-6	1	ADAPTER	41L40		3
		B/O	-7	1	DOWEL PIN	STEEL	Ø1/8 X 1 (MCMASTER-CARR #98381A475)	1

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0014	-5 DELETED Ø.1245-.1250 HOLE.	2/3/2016	DPD	JAG

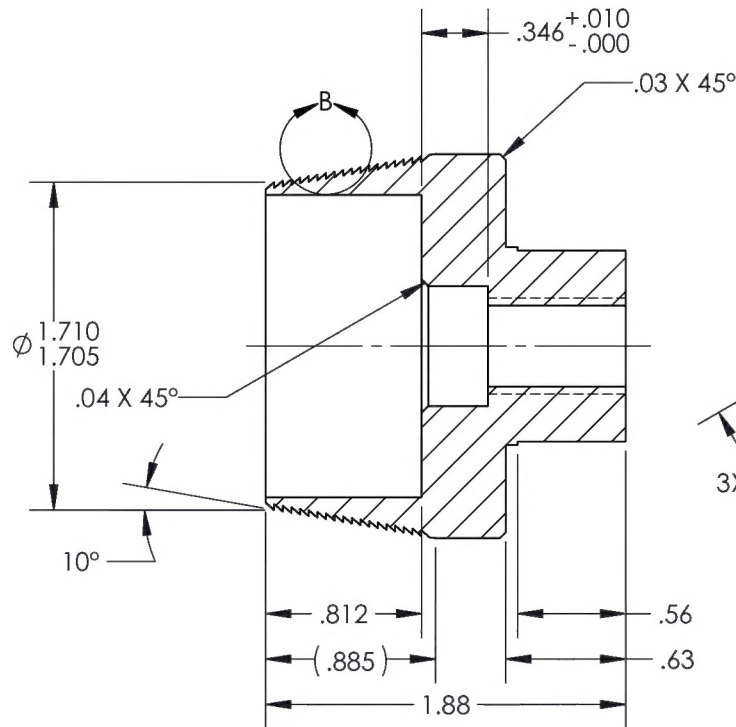
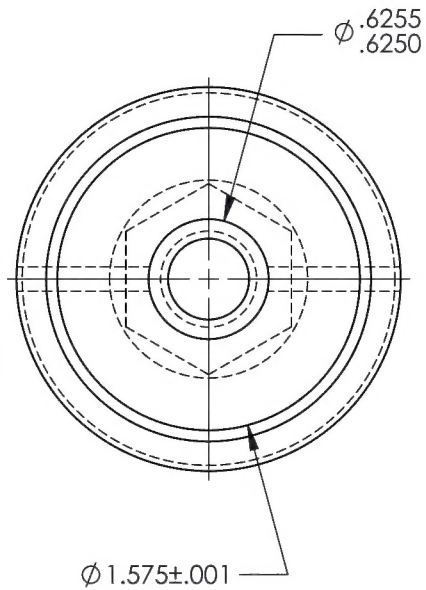


(-5)
PLUG

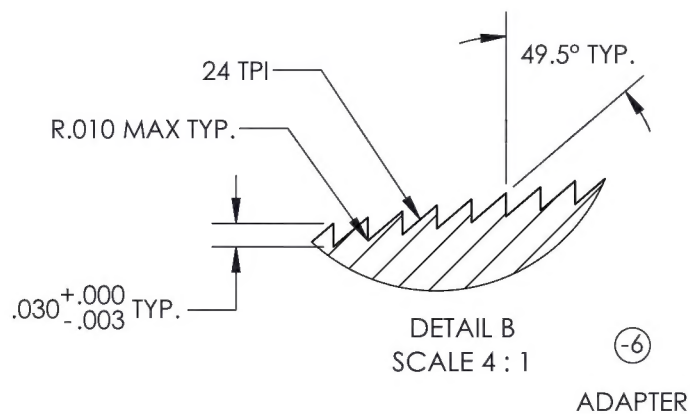
DART AEROSPACE	
TITLE PTO PULLER ASSY.	
DWG NO. RB6796941-202-5	REV 2
MAT'L STRESSPROOF	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125°
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:1	DATE 7/17/2000
	SHEET 2 OF 3

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
G		ADDED -6 REF DIM .885 PER G.E., ADDED MISSING Ø1.031 DIM.	10/25/2011	RJC	RW
1		-6 ADDED .035 X 45° CHAMFER, CH'D DEPTH WAS .341 IS .346 +.010 -.000.	10/23/2013	RJC	GE
2	16-0014	-6 DELETED Ø.1252-.1257 HOLE. DELETED .188 DIM. ADDED ENGRAVE NOTE.	2/3/2016	DPD	JAG



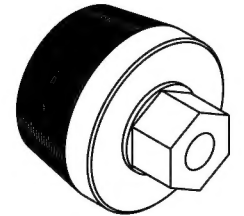
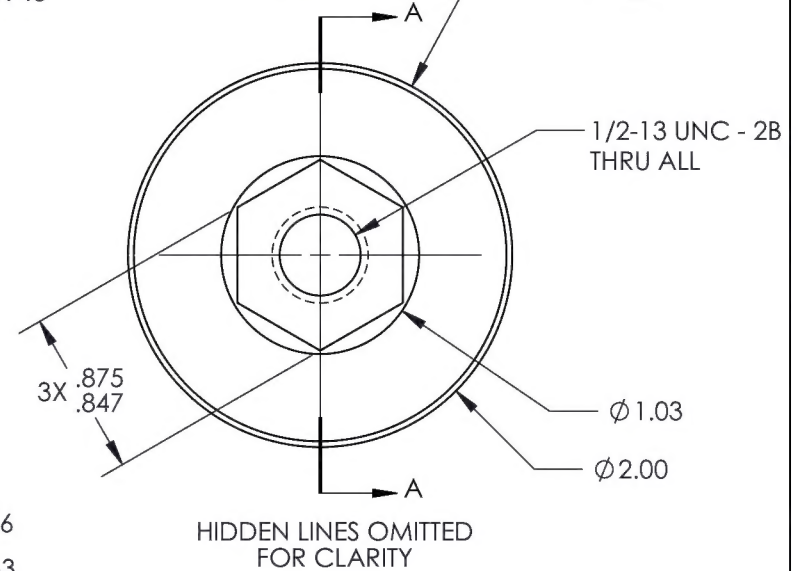
SECTION A-A



DETAIL B
SCALE 4 : 1

ADAPTER

ENGRAVE T/N, S/N,
"MADE IN USA"



DART AEROSPACE	
TITLE PTO PULLER ASSY.	
DWG NO. RB6796941-202-6	REV 2
MAT'L 41L40 HEAT TREAT RC 32-36 FINISH BLACK OXIDE SPEC DRAWN BY: COLE CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
USED ON MODEL	
SEE NOTE 1, SHEET 1	
SCALE 1:1	DATE 7/17/2000
SHEET 3 OF 3	